

Technical Data

JOTAMASTIC 87 GF



Product description

Jotamastic 87 GF is a two-pack surface-tolerant, abrasion resistant, high solids epoxy-based primer/topcoat reinforced with glass flakes, which may be applied in high film thickness. Two hardeners (comp.B) are available, according to temperature conditions. Cures down to -5°C by using cold climate comp. B. This product is a part of a complete system which is certified not to spread surface flames.

Recommended use

Anticorrosive primer with improved abrasion resistance for steel structures, cures down to -5°C by using cold climate comp. B. Useful on steel where blast cleaning may not be possible, and where gloss retention is of minor importance

Film thickness and spreading rate

Standard climate hardener	Minimum	Maximum	Typical
Film thickness, dry (µm)	200	350	250
Film thickness, wet (µm)	250	440	315
Theoretical spreading rate (m ² /l)	4	2.3	3.2

Cold climate hardener	Minimum	Maximum	Typical
Film thickness, dry (µm)	200	300	250
Film thickness, wet (µm)	285	430	360
Theoretical spreading rate (m ² /l)	3.5	2.3	2.8

Physical properties

Colour	White, Grey and Red.
Solids (vol %)*	80 ± 2 Standard climate hardener 70 ± 2 Cold climate hardener
Flash point	35°C ± 2 Standard Comp. B (Setaflash) 31°C ± 2 Cold Climate Comp. B (Setaflash)
Gloss	Semigloss
Gloss retention	Fair
Water resistance	Very good
Abrasion resistance	Excellent
Solvent resistance	Good
Chemical resistance	Very good
Flexibility	Good

*Measured according to ISO 3233:1998 (E)

Surface preparation

All surfaces should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Bare steel

Cleanliness: Power tool cleaning to min. St 2, mill scale free (ISO 8501-1:1988). Improved surface treatment (blast cleaning to Sa 2½) will improve the performance.

Shopprimed steel

Clean, dry and undamaged approved blast-primer.

Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information. For maintenance UHPWJ to WJ2 (NACE No.5/SSPC-SP 12) or Power tool cleaning to min. St 2 for rusted areas

Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum +10°C (Std) (-5°C in CC) and at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is required in confined areas to ensure proper drying.

Application methods

Spray	Use airless spray
Brush	Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
Roller	May be used for small areas but not recommended for first primer coat, however when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

Application data

Mixing ratio (volume)	6 parts Comp. A to 1 part Standard Comp. B 4 parts Comp. A to 1 part Cold Climate Comp. B.
Induction time	10 minutes.
Pot life (23°C)	2 hours (standard Comp. B)
Thinner/Cleaner	1 hour (cold climate hardner) Jotun Thinner No. 17
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm ² , 2100 psi)
Nozzle tip	0.48 - 0.89 mm (0.019 - 0.035")
Spray angle	40 - 80°
Filter	Filters to be removed prior to spraying.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

* Good ventilation (Outdoor exposure or free circulation of air)

* Typical film thickness

* One coat on top of inert substrate

Standard hardener

Substrate temperature	10°C	23°C	40°C
Surface dry	8 h	4 h	2 h
Through dry	24 h	10 h	4 h
Cured	14 d	7 d	2 d
Dry to recoat, minimum	24 h	10 h	4 h
Dry to recoat, maximum ¹			

Cold climate hardener

Substrate temperature	-5°C	0°C	5°C	10°C	23°C
Surface dry	24 h	18 h	12 h	6 h	2.5 h
Through dry	48 h	26 h	18 h	12 h	5 h
Cured	21 d	14 d	7 d	3 d	2 d
Dry to recoat, minimum	48 h	26 h	18 h	12 h	5 h
Dry to recoat, maximum ¹	-	-	-	-	-

1. Provided the surface is free from chalking and other contamination prior to application, there is normally no overcoating time limit. Best intercoat adhesion occurs, however, when the subsequent coat is applied before preceding coat has cured. If the coating has been exposed to direct sunlight for some time, special attention must be paid to surface cleaning and mattening/removal of the surface layer in order to obtain good adhesion.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

Jotamastic 87 GF 2 x 250 µm (Dry Film Thickness)
Hardtop AS 1 x 50 µm (Dry Film Thickness)

Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

16 L. Comp. A and 2.7 L. Standard Comp. B
(16 L. Comp. A and 4 L. Cold Climate Comp. B)

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Head Office & Nordic

Jotun Paints
P.O. Box 2021
N-3248 Sandefjord
Norway
Phone +47 33 45 70 00
Fax +47 33 46 46 13

Europe

Jotun Paints (Europe) Ltd.
Stather Road, Flixborough
North Lincolnshire DN15 8RR
United Kingdom
Phone +44 172 44 00 000
Fax +44 172 44 00 100

Middle East

Jotun U.A.E Ltd. LLC.
Al Quoz Industrial Area
P.O Box 3671
Dubai U.A.E
Phone +971 4 3 39 50 00
Fax +971 4 3 38 06 66

South East Asia

Jotun (Singapore) Pte. Ltd.
No 11-15, Sixth Lok Yang
Road
Jurong
Singapore 628 111
Phone +65 6265 4711
Fax +65 6265 7484

Jotun is a World Wide company with factories, sales offices and stocks in more than 50 countries. For your nearest local Jotun address please contact the nearest regional office or visit our website at www.jotun.com

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